DATA SHEET

## DA502

## Digital/Analog Input/Output module



## 1 Ordering data

| Part no. | Description | Product life cycle phase *) |
| :--- | :--- | :--- |
| 1SAP 250 800 R0001 | DA502, digital/analog input/output <br> module, 16 DO, 8 DC, 4 AI, 2 AO | Active |
| 1SAP 450 800 R0001 | DA502-XC, digital/analog input/output <br> module, 16 DO, 8 DC, 4 AI, 2 AO, <br> XC version | Active |

*) For planning and commissioning of new installations use modules in Active status only.

## 2 Dimensions



The dimensions are in mm and in brackets in inch.

## 3 Technical data

### 3.1 Technical data of the module

The system data of AC500 and S500 « Chapter 4 "System data AC500" on page 9 are valid for standard version.
The system data of AC500-XC ${ }^{\wedge}$ Chapter 5 "System data AC500-XC" on page 13 are valid for the XC version.
Only additional details are therefore documented below.
The technical data are also valid for the XC version.

| Parameter |  | Value |
| :--- | :--- | :--- |
| Process supply voltage |  |  |
|  | Connections | Terminals 1.8, 2.8, 3.8 and 4.8 for UP (+24 <br> VDC) and 1.9, 2.9, 3.9 and 4.9 for ZP (0 V) |
|  | Protection against reverse voltage | yes |
|  | Rated protection fuse at UP | 10 A fast |
|  | Rated value | 24 VDC |


| Parameter |  | Value |
| :--- | :--- | :--- |
| Max. ripple |  | $5 \%$ |
| Current consumption |  |  |
|  | From UP | $0.07 \mathrm{~A}+$ max. 0.5 A per output |
|  | From 24 VDC power supply at the terminals <br> UP/L+ and ZP/M of the CPU/bus module | ca. 2 mA |
|  | Inrush current from UP (at power-up) | $0.04 \mathrm{~A}^{2} \mathrm{~s}$ |
| Galvanic isolation | Yes, per module |  |
| Max. power dissipation within the module | 6 W (outputs unloaded) |  |
| Weight (without terminal unit) | ca. 125 g |  |
| Mounting position | Horizontal mounting or vertical with derating <br> (output load reduced to $50 \%$ at 40 <br>  | The natural convection cooling must not be <br> hindered by cable ducts or other parts in the <br> switch-gear cabinet. |
| Cooling |  |  |

## NOTICE! <br> Attention:

All I/O channels (digital and analog) are protected against reverse polarity, reverse supply, short circuit and continuous overvoltage up to 30 VDC.

## Multiple overloads

No effects of multiple overloads on isolated multi-channel modules occur, as every channel is protected individually by an internal smart high-side switch.

### 3.2 Technical data of the digital outputs

| Parameter | Value |
| :--- | :--- |
| Number of channels per module | 16 outputs (with transistors) |
| Distribution of the channels into groups | 1 group of 16 channels |
| Connection of the channels | Terminals 1.0 to 1.7 |
|  | DO0 to DO7 |
| DO8 to DO15 | Terminals 2.0 to 2.7 |
| Indication of the output signals | 1 yellow LED per channel, the LED is ON if the <br> output signal is high (signal 1 ) |
| Monitoring point of output indicator | LED is controlled by process CPU |
| Reference potential for all outputs | Terminals $1.9,2.9,3.9$ and 4.9 (negative pole of <br> the process supply voltage, signal name ZP) |
| Common power supply voltage | For all outputs: terminals 1.8, 2.8, 3.8 and 4.8 <br> (positive pole of the process supply voltage, signal <br> name UP) |
| Output voltage for signal 1 | UP (-0.8 V) |
| Output delay (0->1 or 1->0) | On request |


| Parameter |  |
| :--- | :--- |
| Output current |  |
| Rated value, per channel |  |
|  | Maximum value (channels O0 to O15) |
| Leakage current with signal 0 | 4 A |
| Rated protection fuse on UP | $<0.5 \mathrm{~mA}$ |
| Demagnetization when inductive loads are <br> switched off | With varistors integrated in the module (see figure <br> below) |
| Switching frequency |  |
|  | With resistive load |
|  | With inductive loads |
| With lamp loads | On request |
| Short-circuit-proof / overload-proof | Max. 0.5 Hz |
| Overload message (I > 0.7 A) | Yes |
| Output current limitation | Yes, after ca. 100 ms |
| Resistance to feedback against 24 V signals | Yes, automatic reactivation after short circuit/over- |
| Max. cable length | Yead |
|  | Shielded |
| Unshielded | 1000 m |

### 3.3 Technical data of the configurable digital inputs/outputs

Each of the configurable digital I/O channels can be defined as input or output by the user program. This is done by interrogating or allocating the corresponding channel.

| Parameter | Value |
| :--- | :--- |
| Number of channels per module | 8 inputs/outputs (with transistors) |
| Distribution of the channels into groups | 1 group for 8 channels |
| If the channels are used as inputs |  |
| Channels DC16...DC23 |  |
| If the channels are used as outputs | Terminals 4.0...4.7 |
| Channels DC16...DC23 |  |
| Indication of the input/output signals | 1 yellow LED per channel, the LED is ON when <br> the input/output signal is high (signal 1) |
| Monitoring point of input/output indicator | LED is part of the input circuitry |
| Galvanic isolation | Yes, per module |

### 3.3.1 Technical data of the digital inputs/outputs if used as inputs

| Parameter | Value |
| :--- | :--- |
| Number of channels per module | 8 |
| Distribution of the channels into groups | 1 group of 8 channels |
| Terminals of the channels DC16 to DC23 | Terminals 4.0 to 4.7 |
| Reference potential for all inputs | Terminals $1.9 . .4 .9$ (Negative pole of the supply <br> voltage, signal name ZP) |
| Indication of the input signals | 1 yellow LED per channel, the LED is ON when <br> the input signal is high (signal 1) |
| Monitoring point of input/output indicator | LED is part of the input circuitry |
| Input type (according EN 61131-2) | Type 1 |
| Input delay (0->1 or 1->0) | Typ. 0.1 ms, configurable from $0.1 \ldots 32 \mathrm{~ms}$ |
| Input signal voltage | 24 VDC |
|  | $0-S i g n a l$ |
|  | Undefined Signal |
|  | 1-Signal |
| Ripple with signal 0 | $>+5 \mathrm{~V} . . .<+15 \mathrm{~V}$ |
| Ripple with signal 1 | $+15 \mathrm{~V} . . .+30 \mathrm{~V}$ |
| Input current per channel | Within $-3 \mathrm{~V} . . .+5 \mathrm{~V}$ |
|  | Input voltage +24 V |
| Input voltage +5 V | Within $+15 \mathrm{~V} . . .+30 \mathrm{~V}$ |
|  | Input voltage +15 V |
| Input voltage +30 V | Typ. 5 mA |
| Max. cable length | $>1 \mathrm{~mA}$ |
|  | Shielded |
|  | Unshielded |

* Due to the direct connection to the output, the demagnetizing varistor is also effective at the input (see figure) above. This is why the difference between UPx and the input signal must not exceed the clamp voltage of the varistor. The varistor limits the clamp voltage to approx. 36 V . Consequently, the input voltage must range from -12 V to +30 V when $\mathrm{UPx}=24 \mathrm{~V}$ and from -6 V to +30 V when $U P x=30 \mathrm{~V}$.


### 3.3.2 Technical data of the digital inputs/outputs if used as outputs

| Parameter | Value |
| :--- | :--- |
| Number of channels per module | 8 |
| Distribution of the channels into groups | 1 group of 8 channels |
| Terminals of the channels DC16 to DC23 | Terminals 4.0 to 4.7 |
| Reference potential for all outputs | Terminals $1.9 \ldots . .4 .9$ (negative pole of the supply <br> voltage, signal name ZP) |
| Common power supply voltage | For all outputs terminals 1.8, 2.8, 3.8 and 4.8 (posi- <br> tive pole of the supply voltage, signal name UP) |
| Output voltage for signal 1 | UP (-0.8 V) |
| Output delay $(0->1$ or $1->0)$ | On request |


| Parameter | Value |
| :--- | :--- |
| Output current |  |
|  | rated value per channel |
| max. value (all channels together) | 500 mA at UP $=24 \mathrm{~V}$ |
| Leakage current with signal 0 | 4 A |
| Fuse for UP | 10.5 mA |
| Demagnetization with inductive DC load | Via internal varistors (see figure below this table) |
| Output switching frequency |  |
|  | With resistive load |
|  | With inductive loads |
|  | With lamp loads |
| Short-circuit-proof / overload-proof | Max. 0.5 Hz |
| Overload message (I > 0.7 A) | 11 Hz max. at 5 W max. |
| Output current limitation | Yes |
| Resistance to feedback against 24 V signals | Yes, automatic reactivation after short circuit/over- <br> load |
| Max. cable length | Yes (software-controlled supervision) |
|  | Shielded |
|  | Unshielded |

The following drawing shows the circuitry of a digital input/output with the varistors for demagnetization when inductive loads are switched off.


Fig. 1: Digital input/output (circuit diagram)
1 Digital input/output
2 For demagnetization when inductive loads are turned off

### 3.4 Technical data of the fast counter

The fast counter of the module does not work if the module is connected to a CS31 bus module.

| Parameter | Value |
| :--- | :--- |
| Counting frequency | Max. 50 kHz |
| Used inputs | See Fast Counter |


| Parameter | Value |
| :--- | :--- |
| Used outputs | See Fast Counter |
| Operating modes | See Operating modes |

### 3.5 Technical data of the analog inputs

| Parameter | Value |
| :---: | :---: |
| Number of channels per module | 4 |
| Distribution of channels into groups | 1 group with 4 channels |
| Connection if channels $\mathrm{Al} 0+$ to $\mathrm{Al3}+$ | Terminals 3.0 to 3.3 |
| Reference potential for $\mathrm{Al} 0+$ to $\mathrm{Al3+}$ | Terminal 3.4 (AI-) for voltage and RTD measurement <br> Terminal 1.9, 2.9, 3.9 and 4.9 for current measurement |
| Input type |  |
| Unipolar | Voltage 0 V... 10 V, current or Pt100/Pt1000/ Ni1000 |
| Bipolar | Voltage -10 V...+10 V |
| Configurability | $0 \mathrm{~V} . .10 \mathrm{~V},-10 \mathrm{~V} \ldots+10 \mathrm{~V}, 0 \mathrm{~mA} . . .20 \mathrm{~mA},$ $4 \mathrm{~mA} . .20 \mathrm{~mA}, \mathrm{Pt100} / 1000$, Ni1000 (each input can be configured individually) |
| Channel input resistance | Voltage: > 100 k $\Omega$ <br> Current: ca. $330 \Omega$ |
| Time constant of the input filter | Voltage: $100 \mu \mathrm{~s}$ Current: $100 \mu \mathrm{~s}$ |
| Indication of the input signals | 1 LED per channel (brightness depends on the value of the analog signal) |
| Conversion cycle | 1 ms (for 4 inputs +2 outputs); with RTDs Pt/Ni... 1 s |
| Resolution | Range $0 \mathrm{~V} . . .10 \mathrm{~V}$ : 12 bits <br> Range $-10 \mathrm{~V} . . .+10 \mathrm{~V}$ : 12 bits + sign <br> Range $0 \mathrm{~mA} . . .20 \mathrm{~mA}: 12$ bits <br> Range $4 \mathrm{~mA} . .20 \mathrm{~mA}: 12$ bits <br> Range RTD (Pt100, PT1000, Ni1000): $0.1^{\circ} \mathrm{C}$ |
| Conversion error of the analog values caused by non-linearity, adjustment error at factory and resolution within the normal range | Typ. 0.5 \%, max. 1 \% <br> For XC version below $0^{\circ} \mathrm{C}$ and above $60^{\circ} \mathrm{C}$ : on request |
| Relationship between input signal and hex code |  |
| Unused inputs | Are configured as "unused" (default value) |
| Overvoltage protection | Yes |

### 3.6 Technical data of the analog inputs, if used as digital inputs

| Parameter | Value |
| :--- | :--- |
| Number of channels per module | Max. 4 |
| Distribution of channels into groups | 1 group of 4 channels |
| Connections of the channels $\mathrm{AlO}+$ to $\mathrm{Al} 3+$ | Terminals 3.0 to 3.3 |
| Reference potential for the inputs | Terminals $1.9,2.9,3.9$ and 4.9 (ZP) |
| Indication of the input signals | 1 LED per channel |
| Input signal voltage | 24 VDC |
|  | Signal 0 |
|  | Undefined signal |
|  | Signal 1 |
| Input current per channel | $+5 \mathrm{~V} . .+13 \mathrm{~V} \mathrm{~V}$ |
|  | Input voltage +24 V |
|  | Input voltage +5 V |
|  | Input voltage $+15 \mathrm{~V} . .+30 \mathrm{~V}$ |
|  | Input voltage +30 V |
| Input resistance | Typ. 7 mA |

### 3.7 Technical data of the analog outputs

| Parameter | Value |
| :---: | :---: |
| Number of channels per module | 2 |
| Distribution of channels into groups | 1 group for 2 channels |
| Connection of the channels $\mathrm{AO}+$ +...AO1+ | Terminals 3.5 and 3.6 |
| Reference potential for $\mathrm{AO} 0+$ to $\mathrm{AO} 1+$ | Terminal 3.7 (AO-) for voltage output <br> Terminals 1.9, 2.9, 3.9 and 4.9 for current output |
| Output type |  |
| Unipolar | Current |
| Bipolar | Voltage |
| Galvanic isolation | Against internal supply and other modules |
| Configurability | -10 V...+10 V, 0 mA... $20 \mathrm{~mA}, 4 \mathrm{~mA} . .20 \mathrm{~mA}$ (each output can be configured individually) |
| Output resistance (load), as current output | $0 \Omega . . .500 \Omega$ |
| Output loadability, as voltage output | $\pm 10 \mathrm{~mA}$ max. |
| Indication of the output signals | 1 LED per channel (brightness depends on the value of the analog signal) |
| Resolution | 12 bits (+ sign) |
| Conversion error of the analog values caused by non-linearity, adjustment error at factory and resolution within the normal range | Typ. 0.5 \%, max. 1 \% |


| Parameter | Value |
| :--- | :--- |
| Relationship between input signal and hex code |  |
| Unused outputs | Are configured as "unused" (default value) and <br> can be left open-circuited |

## 4 System data AC500

### 4.1 Environmental conditions

Table 1: Process and supply voltages

| Parameter | Value |
| :---: | :---: |
| 24 VDC |  |
| Voltage | 24 V (-15 \%, +20 \%) |
| Max. ripple | $5 \%$ from nominal value |
| Protection against reverse polarity | Yes |
| 120 VAC |  |
| Voltage | 120 V (-15 \%, +10 \%) |
| Frequency | 50/60 Hz (-6 \%, +4 \%) |
| 230 VAC |  |
| Voltage | 230 VAC (-15 \%, +10 \%) |
| Frequency | $50 / 60 \mathrm{~Hz}(-6 \%,+4 \%)$ |
| 120 VAC... 240 VAC wide range supply |  |
| Voltage | 120 V... 240 V (-15 \%, +10 \%) |
| Frequency | $50 / 60 \mathrm{~Hz}(-6 \%,+4$ \%) |
| Allowed interruptions of power supply, according to EN 61131-2 |  |
| DC supply | Interruption < 10 ms , time between 2 interruptions > $1 \mathrm{~s}, \mathrm{PS} 2$ |
| AC supply | Interruption < 0.5 periods, time between 2 interruptions $>1 \mathrm{~s}$ |

## NOTICE!

Exceeding the maximum power supply voltage for process or supply voltages could lead to unrecoverable damage of the system. The system could be destroyed.

## $\int$

## NOTICE!

Improper voltage level or frequency range which cause damage of AC inputs:

- AC voltage above 264 V
- Frenquency below 47 Hz or above 62.4 Hz

NOTICE!
Improper connection leads cause overtemperature on terminals.
PLC modules may be destroyed by using wrong cable type, wire size and cable temperature classification.

| Parameter | Value |  |
| :--- | :--- | :--- |
| Temperature |  |  |
|  | Operating | $0^{\circ} \mathrm{C} \ldots+60{ }^{\circ} \mathrm{C}$ : Horizontal mounting of modules. <br> $0^{\circ} \mathrm{C} \ldots+40^{\circ} \mathrm{C}$ : Vertical mounting of modules. <br> Output load reduced to $50 \%$ per group. |
|  | Storage | $-40^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$ |
|  | Transport | $-40^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$ |
| Humidity | Max. $95 \%$, without condensation |  |
| Air pressure |  |  |
|  | Operating | $>800 \mathrm{hPa} /<2000 \mathrm{~m}$ |
|  | Storage | $>660 \mathrm{hPa} /<3500 \mathrm{~m}$ |
| Ingress protection | IP 20 |  |

### 4.2 Creepage distances and clearances

The creepage distances and clearances meet the requirements of the overvoltage category II, pollution degree 2.

### 4.3 Insulation test voltages, routine test

| According to EN 61131-2 | Parameter | Value |  |
| :---: | :---: | :---: | :---: |
|  | 230 V circuits against other circuitry | 2500 V | 1.2/50 $\mu \mathrm{s}$ |
|  | 120 V circuits against other circuitry | 1500 V | 1.2/50 $\mu \mathrm{s}$ |
|  | 120 V... 240 V circuits against other circuitry | 2500 V | 1.2/50 $\mu \mathrm{s}$ |
|  | 24 V circuits (supply, 24 V inputs/outputs, analogue inputs/ outputs), if they are electrically isolated against other circuitry | 500 V | 1.2/50 $\mu \mathrm{s}$ |
|  | COM interfaces, electrically isolated | 500 V | 1.2/50 $\mu \mathrm{s}$ |
|  | COM interfaces, electrically not isolated | Not applicable | Not applicable |
|  | FBP interface | 500 V | 1.2/50 $\mu \mathrm{s}$ |
|  | Ethernet | 500 V | 1.2/50 $\mu \mathrm{s}$ |
|  | ARCNET | 500 V | 1.2/50 $\mu \mathrm{s}$ |
|  | 230 V circuits against other circuitry | 1350 V | AC 2 s |
|  | 120 V circuits against other circuitry | 820 V | AC 2 s |
|  | 120 V ... 240 V circuits against other circuitry | 1350 V | AC 2 s |


| Parameter | Value |  |
| :--- | :--- | :--- |
|  |  | AC 2 s |
| 24 V circuits (supply, 24 V <br> inputs/outputs, analogue inputs/ <br> outputs), if they are electrically <br> isolated against other circuitry | 350 V | AC 2 s |
| COM interfaces, electrically iso- <br> lated | 350 V | Not applicable |
| COM interfaces, electrically not <br> isolated | Not applicable | AC 2 s |
| FBP interface | 350 V | AC 2 s |
| Ethernet | 350 V | AC 2 s |
| ARCNET | 350 V |  |

### 4.4 Power supply units

For the supply of the modules, power supply units according to PELV specifications must be used.

### 4.5 Electromagnetic compatibility

Table 2: Range of use

| Parameter | Value |
| :--- | :--- |
| Industrial applications | Yes |
| Domestic applications | No |

Table 3: Immunity against electrostatic discharge (ESD), according to IEC 61000-4-2, zone B, criterion B

| Parameter | Value |
| :--- | :--- |
| Electrostatic voltage in case of air discharge | 8 kV |
| Electrostatic voltage in case of contact discharge | 4 kV , in a closed switch-gear cabinet $6 \mathrm{kV}{ }^{1}$ ) |
| ESD with communication connectors | In order to prevent operating malfunctions, it is <br> recommended, that the operating personnel dis- <br> charge themselves prior to touching communica- <br> tion connectors or perform other suitable meas- <br> ures to reduce effects of electrostatic discharges. |
| ESD with connectors of terminal bases | The connectors between the Terminal Bases and <br> Processor Modules or Communication Modules <br> must not be touched during operation. The same <br> is valid for the I/O-Bus with all modules involved. |

${ }^{1}$ ) High requirement for shipping classes are achieved with additional specific measures (see specific documentation).

Table 4: Immunity against the influence of radiated (CW radiated), according to IEC 61000-4-3, zone $B$, criterion A

| Parameter | Value |
| :--- | :--- |
| Test field strength | $10 \mathrm{~V} / \mathrm{m}$ |

Table 5: Immunity against fast transient interference voltages (burst), according to IEC 61000-4-4, zone B, criterion B

| Parameter | Value |
| :--- | :--- |
| Supply voltage units (DC) | 2 kV |
| Supply voltage units (AC) | 2 kV |
| Digital inputs/outputs (24 VDC) | 1 kV |
| Digital inputs/outputs (120 VAC...240 VAC) | 2 kV |
| Analog inputs/outputs | 1 kV |
| CS31 system bus | 1 kV |
| Serial RS-485 interfaces (COM) | 1 kV |
| Serial RS-232 interfaces (COM, not for PM55x <br> and PM56x) | 1 kV |
| ARCNET | 1 kV |
| FBP | 1 kV |
| Ethernet | 1 kV |
| I/O supply (DC-out) | 1 kV |

Table 6: Immunity against the influence of line-conducted interferences (CW conducted), according to IEC 61000-4-6, zone B, criterion A

| Parameter | Value |  |
| :--- | :--- | :--- |
| Test voltage | 3 V zone B, 10 V is also met. |  |
| High energy surges | According to IEC 61000-4-5, zone B, criterion B |  |
|  | Power supply DC | $1 \mathrm{kV} \mathrm{CM} \mathrm{/} \mathrm{0.5} \mathrm{kV} \mathrm{DM}{ }^{2}$ ) |
|  | DC I/O supply | $0.5 \mathrm{kV} \mathrm{CM} \mathrm{/} 0.5 \mathrm{kV} \mathrm{DM}{ }^{2}$ ) |
|  | Communication Lines, shielded | $1 \mathrm{kV} \mathrm{CM}{ }^{2}$ ) |
|  | AC I/O unshielded | $2 \mathrm{kV} \mathrm{CM} \mathrm{/} 1 \mathrm{kV} \mathrm{DM}{ }^{2}$ ) |
|  | I/O analog, I/O DC unshielded | $1 \mathrm{kV} \mathrm{CM} \mathrm{/} \mathrm{0.5} \mathrm{kV} \mathrm{DM}{ }^{2}$ ) |
| Radiation (radio disturbance) | According to IEC 55011, group 1, class A |  |

${ }^{2}$ ) $\mathrm{CM}=$ Common Mode, DM $=$ Differential Mode

### 4.6 Mechanical data

| Parameter | Value |
| :--- | :--- |
| Mounting | Horizontal |
| Degree of protection | IP 20 |
| Housing | Classification V-2 according to UL 94 |
| Vibration resistance acc. to EN 61131-2 | all three axes <br> $2 \mathrm{~Hz} \ldots 8.4 \mathrm{~Hz}$, continuous 3.5 mm <br> $8.4 \mathrm{~Hz} . . .150 \mathrm{~Hz}$, continuous 1 g (higher values <br> on request) |
| Shock test | All three axes <br> $15 \mathrm{~g}, 11 \mathrm{~ms}$, half-sinusoidal |
|  |  |


| Parameter | Value |
| :--- | :--- |
| DIN rail according to DIN EN 50022 | 35 mm, depth 7.5 mm or 15 mm |
| Mounting with screws | Screws with a diameter of 4 mm |
| Fastening torque | 1.2 Nm |

### 4.7 Approvals and certifications

Information on approvals and certificates can be found in the corresponding chapter of the Main catalog, PLC Automation.

## 5 System data AC500-XC

Assembly, construction and connection of devices of the variant AC500-XC is identical to AC500 (standard). The following description provides information on general technical data of AC500-XC system.

### 5.1 Environmental conditions

Table 7: Process and supply voltages

| Parameter | Value |
| :---: | :---: |
| 24 VDC |  |
| Voltage | 24 V (-15 \%, +20 \%) |
| Protection against reverse polarity | Yes |
| 120 VAC... 240 VAC wide range supply |  |
| Voltage | 120... 240 V (-15 \%, +10 \%) |
| Frequency | 50/60 Hz (-6 \%, +4 \%) |
| Allowed interruptions of power supply |  |
| DC supply | Interruption < 10 ms , time between 2 interruptions > 1 s, PS2 |

## NOTICE!

Exceeding the maximum power supply voltage for process or supply voltages could lead to unrecoverable damage of the system. The system could be destroyed.

## NOTICE!

For the supply of the modules, power supply units according to PELV or SELV specifications must be used.

The creepage distances and clearances meet the requirements of the overvoltage category II, pollution degree 2.

| Parameter | Value |
| :---: | :---: |
| Temperature |  |
| Operating | $-40^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$ <br> $-40^{\circ} \mathrm{C} . . .-30^{\circ} \mathrm{C}$ : Proper start-up of system; technical data not guaranteed <br> $-40^{\circ} \mathrm{C} \ldots 0^{\circ} \mathrm{C}$ : Due to the LCD technology, the display might respond very slowly. <br> $-40^{\circ} \mathrm{C} . .+40^{\circ} \mathrm{C}$ : Vertical mounting of modules possible, output load limited to $50 \%$ per group <br> $+60^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$ with the following deratings: <br> - System is limited to max. 2 communication modules per terminal base <br> - Applications certified for cULus up to $+60^{\circ} \mathrm{C}$ <br> - Digital inputs: maximum number of simultaneously switched on input channels limited to $75 \%$ per group (e.g. 8 channels => 6 channels) <br> - Digital outputs: output current maximum value (all channels together) limited to 75 \% per group (e.g. 8 A => 6 A) <br> - Analog outputs only if configured as voltage output: maximum total output current per group is limited to 75 \% (e.g. $40 \mathrm{~mA}=>30 \mathrm{~mA}$ ) <br> - Analog outputs only if configured as current output: maximum number of simultaneously used output channels limited to $75 \%$ per group (e.g. 4 channels => 3 channels) |
| Storage / Transport | $-40{ }^{\circ} \mathrm{C} . . .+85^{\circ} \mathrm{C}$ |
| Humidity | Operating / Storage: 100 \% r. H. with condensation |
| Air pressure | Operating: $\begin{aligned} & -1000 \mathrm{~m} \ldots . .4000 \mathrm{~m}(1080 \mathrm{hPa} \ldots . .620 \mathrm{hPa}) \\ & >2000 \mathrm{~m}(<795 \mathrm{hPa}): \end{aligned}$ <br> - max. operating temperature must be reduced by 10 K (e.g. $70^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$ ) <br> - I/O module relay contacts must be operated with 24 V nominal only |
| Immunity to corrosive gases | Operating: Yes, according to: <br> ISA S71.04.1985 Harsh group A, G3/GX <br> IEC 60721-3-3 3C2 / 3C3 |
| Immunity to salt mist | Operating: Yes, horizontal mounting only, according to IEC 60068-2-52 severity level: 1 |

## NOTICE!

## Risk of corrosion!

Unused connectors and slots may corrode if XC devices are used in salt-mist environments.

Protect unused connectors and slots with TA535 protective caps for XC devices TA535.

Table 8: Electromagnetic compatibility

| Parameter | Value |
| :--- | :--- |
| Device suitable for: |  |
| Industrial applications |  |
| Domestic applications | Yes |
| Radiated emission (radio disturbances) | Yes, according to: <br> CISPR 16-2-3 |
| Conducted emission (radio disturbances) | Yes, according to: <br> CISRR 16-2-1, CISPR <br> $16-1-2$ |
| Electrostatic discharge (ESD) | Yes, according to: <br> IEC 61000-4-2, zone B, cri- <br> terion B |
| Fast transient interference voltages (burst) | Yes, according to: <br> IEC 61000-4-4, zone B, cri- <br> terion B |
| High energy transient interference voltages (surge) | Yes, according to: <br> IEC 61000-4-5, zone B, cri- <br> terion B |
| Influence of radiated disturbances | Yes, according to: <br> IEC 61000-4-3, zone B, cri- <br> terion A |
| Influence of line-conducted interferences | Yes, according to: <br> IEC 61000-4-6, zone B, cri- <br> terion A |
| Influence of power frequency magnetic fields | Yes, according to: <br> IEC 61000-4-8, zone B, cri- <br> terion A |

In order to prevent malfunctions, it is recommended, that the operating personnel discharge themselves prior to touching communication connectors or perform other suitable measures to reduce effects of electrostatic discharges.

## NOTICE!

## Risk of malfunctions!

Unused slots for communication modules are not protected against accidental physical contact.

- Unused slots for communication modules must be covered with dummy communication modules (TA524) to achieve IP20 rating.
- I/O bus connectors must not be touched during operation.


### 5.2 Mechanical data

| Parameter | Value |
| :--- | :--- |
| Wiring method | Spring terminals |
| Degree of protection | IP 20 <br> Vibration resistance <br>  <br> IEC 61131-2 <br> IEC 60068-2-6 <br> IEC 60068-2-64 |
| Shock resistance | Yes, according to: <br> IEC 60068-2-27 |
| Assembly position | Horizontal <br> Vertical (no application in salt mist environment) |
| Assembly on DIN rail | According to IEC 60715 <br> $35 ~ m m, ~ d e p t h ~ 7.5 ~ m m ~ o r ~$ |
| DIN rail type | 4 mm |
| Assembly with screws | 1.2 Nm |
| Screw diameter |  |
| Fastening torque |  |

### 5.3 Environmental tests

| Parameter | Value |
| :---: | :---: |
| Storage | IEC 60068-2-1 Test Ab: cold withstand test $-40^{\circ} \mathrm{C} / 16 \mathrm{~h}$ IEC 60068-2-2 Test Bb: dry heat withstand test $+85^{\circ} \mathrm{C} / 16 \mathrm{~h}$ |
| Humidity | IEC 60068-2-30 Test Db: Cyclic ( $12 \mathrm{~h} / 12 \mathrm{~h}$ ) damp-heat test $55^{\circ} \mathrm{C}$, 93 \% r. H. / $25^{\circ} \mathrm{C}$, 95 \% r. H., 6 cycles <br> IEC 60068-2-78, stationary humidity test: $40^{\circ} \mathrm{C}, 93 \%$ r. H., 240 h |
| Insulation Test | IEC 61131-2 |
| Vibration resistance | IEC 61131-2 / IEC 60068-26: 5 Hz ... $500 \mathrm{~Hz}, 2 \mathrm{~g}$ (with SD memory card inserted) <br> IEC 60068-2-64: $5 \mathrm{~Hz} . . .500 \mathrm{~Hz}, 4 \mathrm{~g} \mathrm{rms}$ |
| Shock resistance | IEC 60068-2-27: all 3 axes 15 g , 11 ms , half-sinusoidal |

Table 9: EMC immunity

| Parameter | Value |
| :--- | :--- |
| Electrostatic discharge (ESD) | Electrostatic voltage in case of air discharge: 8 kV <br> Electrostatic voltage in case of contact discharge: 6 kV |
| Fast transient interference voltages <br> (burst) | Supply voltage units (DC): 4 kV <br> Digital inputs/outputs (24 VDC): 2 kV <br> Analog inputs/outputs: 2 kV <br> Communication lines shielded: 2 kV <br>  |


| Parameter | Value |
| :---: | :---: |
| High energy transient interference voltages (surge) | Supply voltage units (DC): 1 kV CM *) / 0.5 kV DM *) <br> Digital inputs/outputs (24 VDC): 1 kV CM *) / 0.5 kV DM *) <br> Digital inputs/outputs (AC): 4 kV <br> Analog inputs/outputs: 1 kV CM *) / 0.5 kV DM *) <br> Communication lines shielded: 1 kV CM )* <br> I/O supply (DC-out): 0,5 kV CM *) / 0.5 kV DM *) |
| Influence of radiated disturbances | Test field strength: $10 \mathrm{~V} / \mathrm{m}$ |
| Influence of line-conducted interferences | Test voltage: 10 V |
| Power frequency magnetic fields | $\begin{aligned} & 30 \mathrm{~A} / \mathrm{m} 50 \mathrm{~Hz} \\ & 30 \mathrm{~A} / \mathrm{m} 60 \mathrm{~Hz} \end{aligned}$ |

*) $\mathrm{CM}=$ Common Mode, ${ }^{\text {}}$ DM $=$ Differential Mode

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